

NEW! **TOP-ON™** CARBIDE SHANK



APPLICATION:

- Provide maximum rigidity on long reach applications.
- Realize longer tool life & better finishes

USE:

This carbide shank is perfectly suited to work with the 1" diameter Top-On (M12 adaption), Finish Ball. The shank can also be used with other Top-On heads that have a M12 adaption. Please note the mating dimensions below.

FEATURES:

- Maximum Rigidity
- Top-On flexibility
- Precision Ground Body

INGERSOLL CARBIDE SHANK:

EDP# 4543412 Part Number: S100MOD12CA-65
EDP# 4543413 Part Number: S100MOD12CA-85

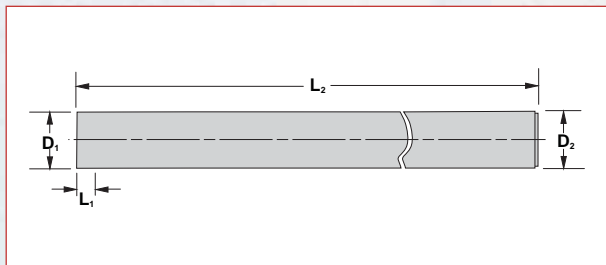
INGERSOLL **FINISH-BALL**:

TopOn Modular Head M12 Depo Adaption
EDP# 3040758 Part Number: 12W9R-10023X7R01



FINISHBALL™ CARBIDE SHANK

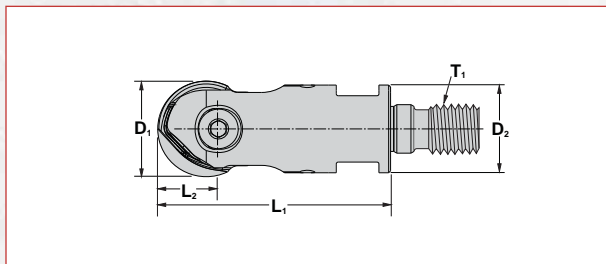
Shank Material
Carbide



Part Number	L ₁ Projection Length	L ₂ Extension Length	D ₁ Shank Diameter	D ₂ Mating Diameter
S100MOD12CA-65	.250	6.50	1.000	.980
S100MOD12CA-85	.250	8.00	1.000	.980

FINISHBALL™ TOP-ON MODULAR HEAD SERIES 12W9

Diameter
1.000"



D ₁ Effective Diameter	T ₁ Adaption	Cutter Number	D ₂ Flange Diameter	L ₁ Ext. From Holder	L ₂ Max DOC	Effective Cutting Edges
1.000	M12	12W9R-10023X7R01	.980	2.36	.500	2