

# Dado Sets & Saw Blade Accessories



Dado Sets

Whether you're a skilled professional or a weekend hobbyist, Freud has a dado for you. The SD608, Freud's Dial-A-Width Dado, has a patented dial system for easy and precise adjustments while offering extremely accurate cuts. The SD300 Series adds a level of safety not found in other manufacturers' dados, while the SD200 Series provides the quality of cuts you expect from Freud, at an attractive price.



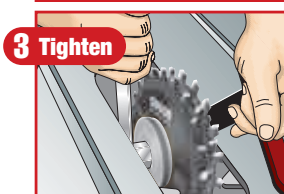
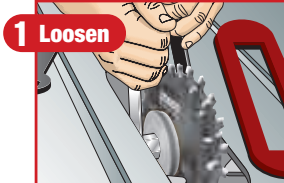
## SD600 Series



Features TiCo™ High Density Carbide Crosscutting Blend For Maximum Performance



**NOT A  
WOBBLE  
DADO!**



## Chip Free Dadoes In Veneered Plywoods and Laminates

### Application

#### Recommended Use & Cut Quality

HARDWOOD:	
SOFTWOOD:	
CHIP BOARD:	
PLYWOOD:	
LAMINATE:	
NON-FERROUS:	Not Recommended

**CUT QUALITY:** Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

The Dial-A-Width Dado set performs like a stacked dado, but we have replaced the shims with a patented dial system and with our exclusive Dial hub, ensures accurate adjustments. Each "click" of the dial adjusts the blade by .004". The Dial-A-Width dado set is easy to use, and very precise. For the serious woodworker, there's nothing better.

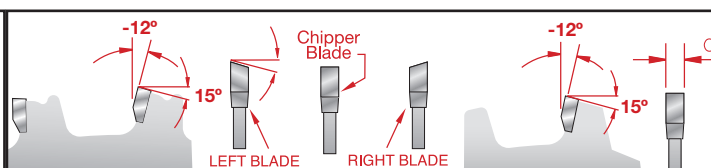
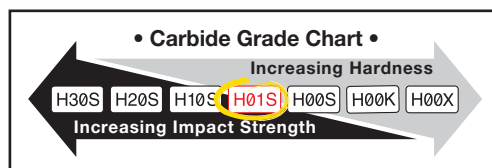
- Adjusts in .004" increments.
- Maximum 29/32" cut width.
- Adjusts easily to right or left operating machines.
- Set includes 2 outside blades, 5 chippers, wrench and carrying case.
- Does not need shims.

#### Set Includes:



Item	Dia.	Teeth	Arbor	Chippers(C)
SD606	6"	20	5/8"	(4)1/8", (1)3/32"
SD608	8"	24	5/8"	(4)1/8", (1)3/32"

Slot Width	No. Chippers Required 1/8"	No. Chippers Required 3/32"
1/4"	0	0
5/16"	0	0
3/8"	0	1
7/16"	1	0
1/2"	1	1
9/16"	2	0
5/8"	2	1
11/16"	3	0
3/4"	3	1
13/16"	4	0



#### Tips Techniques

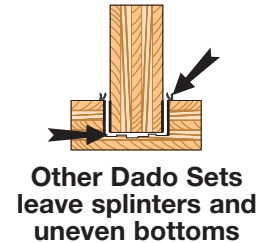
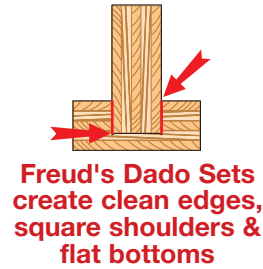
To determine if you need a 6" or 8" dado, first consult your saw owner's manual. Even if the manual states that the saw will accept an 8" dado, using the 6" on most 120v saws will greatly reduce the load on the motor.

# Super Dado Sets

**SD500 Series**



Features TiCo™ High Density Carbide Crosscutting Blend For Maximum Performance



**Dado Cutter Heads**

## Chip Free Dadoes In Veneered Plywoods And Laminates

### Recommended Use & Cut Quality

HARDWOOD:	
SOFTWOOD:	
CHIP BOARD:	
PLYWOOD:	
LAMINATE:	
NON-FERROUS:	Not Recommended

**CUT QUALITY:** Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

The SD500 Series of dado sets cuts everything from veneered plywoods and laminates to solid wood, chip and splinter-free with a super smooth, flat bottom. The SD500 Series dado sets were the first to include a 3/32" thick chipper and has the flexibility of an adjustable dado to handle today's undersized plywood. This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. A shim set is also included with the dado set for fine adjustments. Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood.

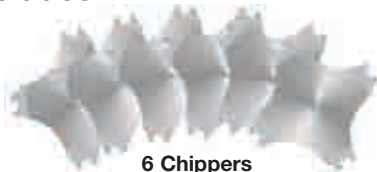
**Application**

### Set Includes:

2 Blades



Shim Set



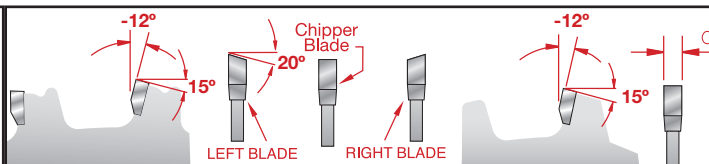
6 Chippers

**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)
SD506	6"	20	5/8"	(4)1/8", (1)3/32", (1)1/16"
SD508	8"	24	5/8"	(4)1/8", (1)3/32", (1)1/16"

Slot Width	No. Chippers Required 1/8"	No. Chippers Required 3/32"
1/4"	0	0
5/16"	0	0
11/32"	0	1
3/8"	1	0
13/32"	0	1
7/16"	1	0
15/32"	1	1
1/2"	2	0
17/32"	1	1
9/16"	2	0
19/32"	2	1
5/8"	3	0
21/32"	2	1
11/16"	3	0
23/32"	3	1
3/4"	4	0
25/32"	3	1
13/16"	4	0
29/32"	4	1

### Carbide Grade Chart



For safety and best results, when cutting wide and/or deep dadoes, make several light passes instead of attempting to remove the material in one pass.

**Tips**  
Techniques

**freud**

**SAW BLADES-DADOES**

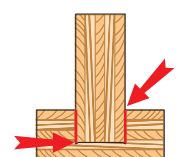




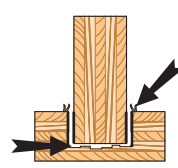
# SD300 Series



Features TiCo™ High Density Carbide Crosscutting Blend For Maximum Performance



Freud's Dado Sets create clean edges, square shoulders & flat bottoms

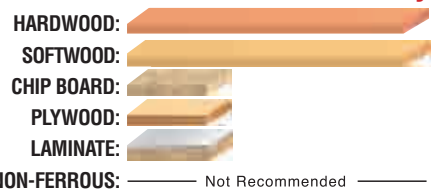


Other Dado Sets leave splinters and uneven bottoms

## Safe And Splinter Free Dadoes

Application

### Recommended Use & Cut Quality



CUT QUALITY: Fair -> Good -> Excellent (Not recommended for ferrous metals or masonry)

Freud's Safety Dado Sets provide the highest quality results while maintaining a superior level of safety. This stacked dado set with its razor sharp outside blades will produce grooves or rabbets which are flat-bottomed and virtually splinter-free in solid woods. Stacked dado sets are more precise than other styles and with the use of Freud's Shim Set the kerf width can be adjusted by as little as .004" for the correct fit. Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood.

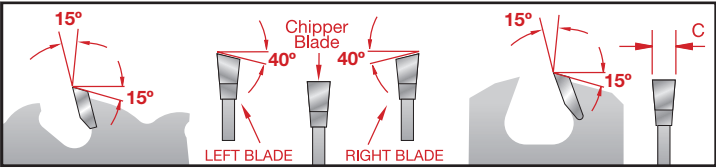
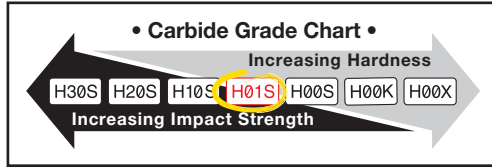
### Set Includes:



Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)
SD306	6"	18	5/8"	(4)1/8", (1)1/16"
SD308	8"	22	5/8"	(4)1/8", (1)1/16"
SD408	8"	40	5/8"	(4)1/8", (1)1/16"
SD310	10"	34	1"	(4)1/8", (1)1/16"
SD312	12"	34	1"	(4)1/8", (1)1/16"

Slot Width	No. Chippers Required	
	1/8	1/16
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1



To determine if you need a 6" or 8" dado, first consult your saw owner's manual. Even if the manual states that the saw will accept an 8" dado, using the 6" on most 120v saws will greatly reduce the load on the motor.

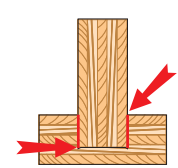


# Pro Dado Set

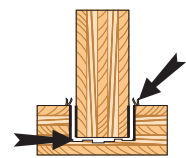
## SD200 Series



Features TiCo™ High Density Carbide Crosscutting Blend For Maximum Performance



Freud's Dado Sets create clean edges, square shoulders & flat bottoms

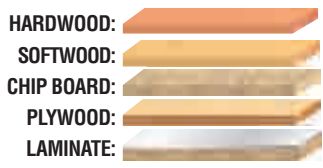


Other Dado Sets leave splinters and uneven bottoms



## A Stacked Dado For Flat Bottom Grooves and Virtually Splinter-Free Cuts

### Recommended Use & Cut Quality



NON-FERROUS: ————— Not Recommended —————

CUT QUALITY: Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

Freud's quality and craftsmanship in a stacked dado set, but at a wobble dado price! The negative hook angles make flat bottom grooves and virtually splinter-free cuts. It has two outside blades with five two wing chippers. This makes it ideal for underpowered saws because it requires less power to feed. All blades and chippers come with Freud's anti-kickback design. This resharpenable set will produce grooves from 1/4" to 13/16" in 1/16" increments. This dado set comes with a shim set and carrying case as well as instructions on how to make basic dado sizes.

Application

### Set Includes:

2 Blades



Shim Set



5 Chippers

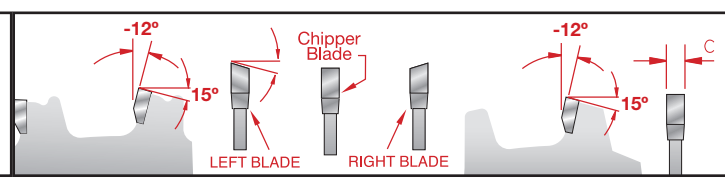
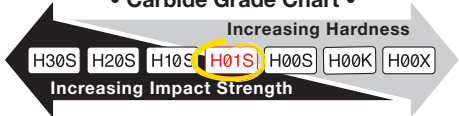


Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)
SD206	6"	10	5/8"	(4)1/8", (1)1/16"
SD208	8"	12	5/8"	(4)1/8", (1)1/16"

Slot Width	No. Chippers Required	
	1/8	3/32
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

### Carbide Grade Chart



Use a sacrificial backer board to eliminate blow out at the end of your dado cuts

Tips Techniques



# Box Joint Cutter Set

## SBOX8 Series



Features TiCo™ High Density Carbide Crosscutting Blend For Maximum Performance



Set Creates perfect 1/4" & 3/8" Box Joints.

### Use On All Table Saws for Cutting Grooves to Create Box Joints in Softwood or Hardwood

#### Application

#### Recommended Use & Cut Quality

HARDWOOD:	
SOFTWOOD:	
CHIP BOARD:	
PLYWOOD:	
LAMINATE:	
NON-FERROUS:	Not Recommended

**CUT QUALITY:** Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

Freud has developed a method of creating perfectly square, flat-bottom box joints, on a table saw without using a dado set or saw blade. The SBOX8 Box Joint Cutter Set makes box joint construction easy, producing strong, accurate joints without shims or awkward adjustments. This patent pending innovation enables users to produce perfectly square, precise box joints quickly and cleanly the very first time—and every time. Includes instructions for making box joints and building a box joint jig.

#### Set Includes:

2 Blades



**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades.

#### How It Works:

The set is easy to use, simply install the two 8" diameter, 5/8" arbor blades on a table saw with the blades back to back for 1/4" box joints (A), or face to face for 3/8" box joints (B).

**A** (1/4" Setting)



**B** (3/8" Setting)



Item	Dia.	Teeth	Arbor	Hook Angle	Width of Cut
SBOX8	8"	20	5/8"	20°	1/4" Groove & 3/8" Groove

• Carbide Grade Chart •

Increasing Hardness

Increasing Impact Strength

H30S H20S H10S **H01S** H00S H00K H00X

20°

15°

Configuration A

Configuration B

1/4"

3/8"

LEFT BLADE

RIGHT BLADE

#### Tips Techniques

Make test cuts and sample joints with your new SBOX8 before using it on your first project. Whenever possible, plan projects to use stock with a width that is an even multiple of either 1/4" or 3/8", resulting in joints with all pins and tails at full width.

# Dado Chipper Set-Up & Configuration Guide

## Symbol Key

- ✱ Outer Blades
- ◆ Chipper
- ◇ Chipper
- Shim

These charts explain how to set up your dado cutters to achieve your desired width of cut. Complete set-up instructions, safety information and technical specifications are contained in the manual that comes in the dado set.

For ultimate precision and cut quality, this unique stacked dado system allows for quick and easy adjustments without the use of shims—giving flawless flat bottom cuts in hardwoods, softwoods, veneered plywoods and laminates. This chart is applicable for the SD606 and the SD608 Dial-A-Width dado sets.

## Set-Up For SD600 Series Dial-A-Width Dado Sets - Cuts Dadoes From 7/32" to 29/32"

Cut Width →	7/32"	1/4"	9/32"	5/16"	11/32"	3/8"	13/32"	7/16"	15/32"	1/2"	17/32"	9/16"	19/32"	5/8"	21/32"	11/16"	23/32"	3/4"	25/32"	13/16"	27/32"	7/8"	29/32"
Left Outside Blade	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱
Right Outside Blade	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱
3/32" Chipper	—	—	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	◆
1/8" Chipper	—	—	—	—	—	—	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
1/8" Chipper	—	—	—	—	—	—	—	—	—	—	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
1/8" Chipper	—	—	—	—	—	—	—	—	—	—	—	—	—	—	◆	◆	◆	◆	◆	◆	◆	◆	◆
1/8" Chipper	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	◆	◆	◆	◆	◆
*Number of Clicks	1	9	16	25	8	16	15	22	8	16	15	22	8	16	15	22	8	16	15	22	8	15	22

\* The clicks are from zero on a "zeroed-out" dial. To learn how to zero-out the SD600 series dial refer to the manual that is included with the SD600 series dado sets. Always check the Table Saw manual or consult the manufacturer for the maximum allowable dado width.

The SD500 Super Dado series is available in 6"(SD506) and 8"(SD508). This series gives flawless flat bottom grooves with virtually splinter-free cuts in hardwoods, softwoods, veneered plywoods and laminates. This chart is applicable for the SD506 and the SD508 dado sets.

## Set-Up For SD500 Series Dado Sets - Cuts Dadoes From 1/4" to 29/32"

Cut Width →	7/32"	1/4"	9/32"	5/16"	11/32"	3/8"	13/32"	7/16"	15/32"	1/2"	17/32"	9/16"	19/32"	5/8"	21/32"	11/16"	23/32"	3/4"	25/32"	13/16"	27/32"	7/8"	29/32"
Left Outside Blade	N/A	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱
Right Outside Blade	N/A	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱
1/16" Chipper	N/A	—	—	◆	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	—	—	◆
3/32" Chipper	N/A	—	—	—	◆	—	◆	—	◆	—	◆	—	◆	—	◆	—	◆	—	◆	—	◆	—	◆
1/8" Chipper	N/A	—	—	—	—	◆	—	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
1/8" Chipper	N/A	—	—	—	—	—	—	—	—	◆	—	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
1/8" Chipper	N/A	—	—	—	—	—	—	—	—	—	—	—	—	◆	—	◆	◆	◆	◆	◆	◆	◆	◆
1/8" Chipper	N/A	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	◆	—	◆	◆	◆	◆
0.020" (0.5mm) Shim	N/A	—	○	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	○	—
0.012" (0.3mm) Shim	N/A	—	○	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	○	—
0.008" (0.2mm) Shim	N/A	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
0.004" (0.1mm) Shim	N/A	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

The SD300 series gives superb cuts in softwoods & hardwoods. Available in 6"(SD306), 8"(SD308), 10"(SD310), & 12"(SD312). The SD200 series gives great performance at a great price. Available in 6"(SD206) & 8"(SD208). Cuts; hardwoods, softwoods, chipboard, plywood, & laminates. This chart is applicable for the SD306, SD308, SD310, SD312, SD206, & SD208 dado sets.

## Set-Up For SD300 & SD200 Series Dado Sets - Cuts Dadoes From 1/4" to 7/8"

Cut Width →	7/32"	1/4"	9/32"	5/16"	11/32"	3/8"	13/32"	7/16"	15/32"	1/2"	17/32"	9/16"	19/32"	5/8"	21/32"	11/16"	23/32"	3/4"	25/32"	13/16"	27/32"	7/8"	29/32"
Left Outside Blade	N/A	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	N/A
Right Outside Blade	N/A	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	✱	N/A
1/16" Chipper	N/A	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	—	—	◆	◆	◆	N/A
1/8" Chipper	N/A	—	—	—	—	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	N/A
1/8" Chipper	N/A	—	—	—	—	—	—	—	—	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	N/A
1/8" Chipper	N/A	—	—	—	—	—	—	—	—	—	—	—	—	◆	◆	◆	◆	◆	◆	◆	◆	◆	N/A
1/8" Chipper	N/A	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	◆	◆	◆	◆	◆	N/A
0.020" (0.5mm) Shim	N/A	—	○	—	○	—	○	—	○	—	○	—	○	—	○	—	○	—	○	—	○	○	N/A
0.012" (0.3mm) Shim	N/A	—	○	—	○	—	○	—	○	—	○	—	○	—	○	—	○	—	○	—	○	○	N/A
0.008" (0.2mm) Shim	N/A	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	○	N/A
0.004" (0.1mm) Shim	N/A	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	○	N/A







# Dado Replacement Parts & Shim Sets



Use Dado Sets components only with the dado set for which they are designed. Never use chippers without both outside blades. SS100 will work with any stacked dado set on table saws or radial arm saws with a 5/8" arbor. SS200 will work with any stacked dado on table saws or radial arm saws with a 1" arbor.

## Application

**Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood**

Freud dado sets are built to last through many years of sharpening and use. However, accidents like dropping a chipper do happen and Freud offers a full range of replacement parts. All outside blades and chippers are

made to the same exacting standards of quality as the original set. For wider cuts Freud's Precision Shim Set and additional chippers are available.

### Precision Shim Sets

#### Outside Number of Each Thickness

Item	Arbor	Dia.	.004	.008	.012	.020
SS100	5/8"	3-5/32"	4	2	2	2
SS200	1"	3-5/32"	4	2	2	2

### Replacement Parts For SD606 & SD608 Series

SD600SP	Spring hub assembly bearing & screws
SD600BB	Ball bearing for hub assembly
SD600HUB	Dial hub
SD600FLG	Flange for blade assembly
SD600BTI	Threaded insert for flange
SD600ISC1	Screws for threaded insert
SD600FSC	Screws for flange

### Chippers

Item	For	Dia.	Teeth	Arbor	Thickness
SD206C16	SD206	6"	2	5/8"	1/16"
SD206C18	SD206	6"	2	5/8"	1/8"
SD208C16	SD208	8"	2	5/8"	1/16"
SD208C18	SD208	8"	2	5/8"	1/8"
SDIC0616	SD306	6"	2	5/8"	1/16"
SDIC0618	SD306	6"	2	5/8"	1/8"
SDIC0816	SD308	8"	2	5/8"	1/16"
SDIC0818	SD308	8"	2	5/8"	1/8"
SDIC1016	SD310	10"	2	1"	1/16"
SDIC1018	SD310	10"	2	1"	1/8"
SDIC1216	SD312	12"	2	1"	1/16"
SDIC1218	SD312	12"	2	1"	1/8"
SD506C16	SD506	6"	4	5/8"	1/16"
SD506C332	SD506	6"	4	5/8"	3/32"
SD506C18	SD506	6"	4	5/8"	1/8"
SD508C16	SD508	8"	4	5/8"	1/16"
SD508C332	SD508	8"	4	5/8"	3/32"
SD508C18	SD508	8"	4	5/8"	1/8"
SD606C18	SD606	6"	4	5/8"	1/8"
SD606C332	SD606	8"	4	5/8"	3/32"
SD608C18	SD608	8"	4	5/8"	1/8"
SD608C332	SD608	8"	4	5/8"	3/32"

### Outside Blades

Item	For	Dia.	Teeth	Arbor	Orientation
SD206OLH	SD206	6"	2	5/8"	Left Side
SD206ORH	SD206	6"	2	5/8"	Right Side
SD208OLH	SD208	8"	2	5/8"	Left Side
SD208ORH	SD208	8"	2	5/8"	Right Side
SDOS06LH	SD306	6"	24	5/8"	Left Side
SDOS06RH	SD306	6"	24	5/8"	Right Side
SDOS08LH	SD308	8"	24	5/8"	Left Side
SDOS08RH	SD308	8"	24	5/8"	Right Side
SDOS10LH	SD310	10"	36	1"	Left Side
SDOS10RH	SD310	10"	36	1"	Right Side
SDOS12LH	SD312	12"	36	1"	Left Side
SDOS12RH	SD312	12"	36	1"	Right Side
SD506OLH	SD506	6"	24	5/8"	Left Side
SD506ORH	SD506	6"	24	5/8"	Right Side
SD508OLH	SD508	8"	24	5/8"	Left Side
SD508ORH	SD508	8"	24	5/8"	Right Side
SD606OLH	SD606	6"	24	5/8"	Left Side
SD606ORH	SD606	6"	24	5/8"	Right Side
SD608OLH	SD608	8"	24	5/8"	Left Side
SD608ORH	SD608	8"	24	5/8"	Righth Side



# Calibration & Sanding Disks



## For Sanding and Accurately Aligning Your Saw For Optimal Performance

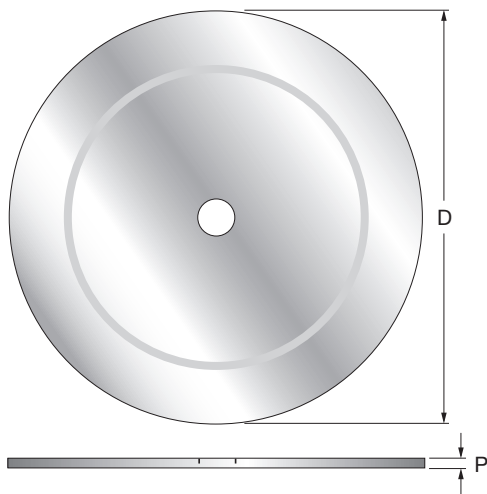
These Calibration and Sanding Disks are a real time saver for aligning a saw. They are precision ground extra thick for absolute balance and flatness. Simply mount the disk onto the saw and align the disk with a square. Because there are no teeth to get in the way, it will produce a more accurate reading. Then simply remove the disk and mount your blade. Freud Disks will also turn your table saw into a disk sander. Simply mount any

of the adhesive backed Freud Sanding Disks (4 popular grits available) onto the Freud Calibration and Sanding Disk and use as a disk sander. Sanding time will be cut down to practically nothing. These disks will save you time and money.

**Application:** Use on any table saw, radial arm saw or miter saw.

Application

Item #	Diameter(D)	Plate(P)	Bore
CD008	8"	1/8"	5/8"
CD010	10"	1/8"	5/8"





# Adhesive Sanding Disks & Abrasive Cleaning Stick



## Strong Durable Sanding Disks For Use With Freud's Calibration & Sanding Disk

### Application

Freud's Sanding Disks are an industrial grade perfect for the professional or home woodshop. Backed with premium 100% cotton means these disks won't disintegrate like typical off-the-shelf sandpaper. Industrial aluminum oxide is specially formulated for disk sanding, so that these disks will last through even your toughest project. Freud Sanding Disks are available in 80, 120, 150, and 180 grit and are also sold in combination packs. To use, peel off backing and carefully align disk before pressing into place. If, after heavy use, the disks get clogged with saw dust, Freud's Abrasive Cleaning Stick will restore sanding again in no time. Made from a

special grade of rubber, Freud's Cleaning Sticks clean quickly and efficiently, and will last through a multitude of projects. Simply hold the Cleaning Stick firmly against the clogged disk until all loaded particles have been removed. Disk should be running at its normal operating speed.

**Application:** Use Sanding Disks on any table saw, radial arm saw or miter saw with Freud's Calibration and Sanding Disks. Clean with Freud's Abrasive Cleaning Stick.

### Sanding Disks

Item #	Diameter	Grit	Bore	Quantity
D080	8"	80 grit	5/8"	5 per package
D08120	8"	120 grit	5/8"	5 per package
D08150	8"	150 grit	5/8"	5 per package
D08180	8"	180 grit	5/8"	5 per package
D1008	10"	80 grit	5/8"	5 per package
D10120	10"	120 grit	5/8"	5 per package
D10150	10"	150 grit	5/8"	5 per package
D10180	10"	180 grit	5/8"	5 per package

D08XXX 8" Combination Pack contains 5 each of:  
80 grit, 120 grit, 150 grit.

D10XXX 10" Combination Pack contains 5 each of:  
80 grit, 120 grit, 150 grit

### How to Choose Your Grade:

(8" or 10" disks)

**Coarse** 80 grit  
**Medium** 120 grit  
**Fine** 150 grit  
**Extra Fine** 180 grit

### Cleaning Stick

Item #	Description	Quantity
AC12	Abrasive Cleaning Stick 2" x 2" x 12"	1 per package

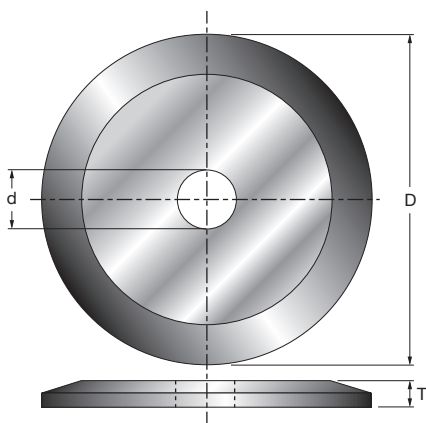


# Blade Stabilizers & Stiffeners

## For Maximum Saw Blade Performance On Stationary Saws

When making a high precision cut, any amount of rim vibration can mean the difference between a masterpiece and scrap. These sets of saw blade stabilizers are precision machined and balanced to give an added amount of stability. Freud Stabilizer sets not only improve the cut, but make the saw cut quieter, and extend it's cutting life between sharpenings. These Stabilizer sets can be used on blades 7" diameter, and larger. **Stabilizers should only be used on stationary saws and should never be used on hand held portable saws.**

Application



### SC Series Stabilizer Sets (2 pieces)

Item #	Arbor(A)	Dia.(D)	Thickness(T)
SC-001	5/8"	3-1/2"	9/32"
SC-002	1"	3-1/2"	9/32"

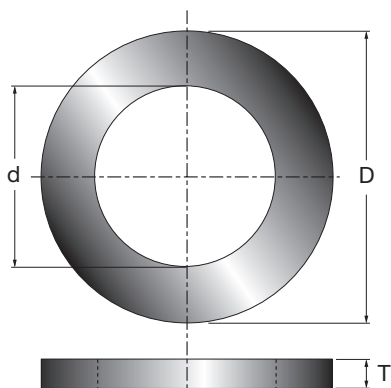


Freud's stiffeners reduce saw blade deflection for a straighter, truer cut. These stiffeners are precision machined from rigid steel

### CDS Series Stiffeners

Item #	Dia.(D)	Bore	Usage
CDS001	4"	5/8"	Use with Blade 10" and smaller
CDS002	5"	5/8"	Use with Blade 10" and larger

## Saw Blade Bushings



## For Reduction In Blade Arbor Size

These precision bushings are designed for reducing the arbor size of Freud and other manufacturers saw blades.

Application

Item Number	Inside Dia.(d)	Outside Dia.(D)	Thickness Inch(T)	Gauge	Item Number	Inside Dia.(d)	Outside Dia.(D)	Thickness Inch(T)	Gauge
BL10M20095	3/8"	20mm	.048	18	BL71MDA9	3/4"	7/8"	.080	14
BL71MAA9	3/8"	1/2"	.048	18	BL71MDB9	3/4"	1"	.080	14
BL71MBA9	1/2"	5/8"	.056	17	BL71MDC9	3/4"	1-1/8"	.104	12
BL71MBB9	1/2"	3/4"	.056	17	BL71MEA9	7/8"	1"	.080	14
BL71MBC9	1/2"	13/16"	.056	17	BL71MFA9	1"	1-1/8"	.092	13
BL71MBD9	1/2"	7/8"	.064	16	BL71MFB9	1"	1-1/4"	.104	12
BL71MBE9	1/2"	1"	.080	14	BL71MFC9	1"	1-3/8"	.104	12
BL71MBF9	1/2"	1-1/8"	.080	14	BL71MFD9	1"	1-1/2"	.116	11
BL71MCA9	5/8"	<>SKIL	.056	17	BL71MFE9	1"	1-3/4"	.128	10
BL71MCB9	5/8"	3/4"	.056	17	BL71MGW9	5/8"	20mm	.064	16
BL71MCC9	5/8"	13/16"	.056	17	BL71MHA9	25mm	30mm	.092	13
BL71MCD9	5/8"	7/8"	.064	16	BL71MIA9	1"	30mm	.092	13
BL71MCE9	5/8"	1"	.080	14	BL71MLA9	5/8"	30mm	.092	13
BL71MCF9	5/8"	1-1/4"	.092	13	BL71MNA9	20mm	1"	.080	14

